

Work Order ID 110424

December-19-13 2:11:07 PM

110424

Page 1

Item ID: D350-578-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bearpaw
 Start Date: 12/19/13 Start Qty: 8.00 ***8*** Cust Item ID:
 Required Date: 12/27/13 Req'd Qty: 8.00 ***8*** Customer:
 Reference:

Approvals: Process Plan: ML5 Date: 13-12-19 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-578	G

100

0.00

100

DC

Document Control

DOCUMENT CONTROL

Memo M.D.

Photocopy bluefile and create labels per PPP D350-578-011 CHG005

DAS
6
9-89

14-1-27

8X

MLN

160

Pick Kit

0.00

160

Packaging

Packaging

Memo

0.00

8X

DAS
28
1-89

14-01-17

DAS
6
9-89

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Quality Control

Memo

0.00

DAS
6
9-89

14-1-27

8X

Work Order ID 110424

December-19-13 2:11:07 PM

110424

Page 2

Item ID: D350-578-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bearpaw

Start Date: 12/19/13 Start Qty: 8.00

8

Cust Item ID:

Required Date: 12/27/13 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

180

180

Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-578-011 Location: 012

(80) 14-01-27 SL

SL

190

190

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

MLJ 14-01-27

H 14-01-27

Picklist Print

December-19-13 2:11:11 PM

Page 1

Work Order ID: 110424

110424

Parent Item: D350-578-011

D350-578-011

Parent Item Name: Bearpaw

Start Date: 12/19/13

Required Date: 12/27/13

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A New Issue 07-01-02 JLM
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2182B		Manufactured	No			160	f	299.0000	2.5	20			
--------	--	--------------	----	--	--	-----	---	----------	-----	----	--	--	--

D2182B
Seal (\$Per Foot)

**

DAS
28
9-89

14-01-17

DAS
28
9-89

Location

Loc Qty

Loc Code

ST412

299

101827

1

108914

298

20x

Cut qty 6 at 5.00" long

D2274

Manufactured No

160

Each

513.0000

12

96

D2274

Radius Block

**

DAS
28
9-89

B110264 (78x)

Location

Loc Qty

Loc Code

FG

12

86855

12

ST007

8

65047

8

ST008

493

108466

96

109534

397

10x

D2529

Manufactured No

160

Each

123.0000

12

96

D2529

Washer

**

DAS
28
9-89

B108881

Location

Loc Qty

Loc Code

ST011

123

109580

123

DAS
6
9-89

DAS
28
9-89

Picklist Print

December-19-13 2:11:11 PM

Page 2

Work Order ID: 110424

110424

Parent Item: D350-578-011

D350-578-011

Parent Item Name: Bearpaw

Start Date: 12/19/13

Required Date: 12/27/13

Start Qty: 8.00

Required Qty: 8.00

D2438
D2438

Clamp
DAS
6
9-89

Manufactured No

160 Each

43.0000

6 48

**

DAS

28

9-89

14-01-17

Location

Loc Qty

Loc Code

FG

4

87532

4

ST456

39

108855

39

18x B110276

30x

16

110288 12/11/13

D2432
D2432

Bearpaw 19" X 24"

DAS
6
9-89

Manufactured No

160 Each

2.0000

**

Location

Loc Qty

Loc Code

ST269

2

69653

1

99766

1

AN4-17A

Purchased No

160 Each

29.0000

12 96

**

DAS

28

9-89

AN4-17A

Bolt
DAS
6
9-89

Location

Loc Qty

Loc Code

ST515

29

M127432

29

B127817 79x

14x

NAS1149D0463J

Purchased No

160 Each

484.0000

24 192

**

DAS

28

9-89

NAS1149D0463J

WASHER

DAS
6
9-89

Location

Loc Qty

Loc Code

ST510a

484

M127693

484

192x

DAS

28

9-89

December-19-13 2:11:12 PM

Shop Packet Print

Page 2

Picklist Print

December-19-13 2:11:12 PM

Page 3

Work Order ID: 110424

110424

Parent Item: D350-578-011

D350-578-011

Parent Item Name: Bearpaw

Start Date: 12/19/13

Required Date: 12/27/13

Start Qty: 8.00

Required Qty: 8.00

MS21042L4

Purchased

No

160

Each

3,706.000

12

96

MS21042L4

Locknut

**

DAS
28
9-89

14-01-17

Location

Loc Qty

Loc Code

GA

82

m126333

82

ST509

2000

m127255

2000

ST518

1624

m127376

1624

DAS
6
9-89

9/6x

DAS
28
9-89

DART AEROSPACE LTD.

14-1-23

REFERENCE ONLY

DAS
6
9-89

D350-578
Page 12 of 12

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
6	6			6		D2182B050	Rubber Cushion
12	12	12	12	12		D2274	Radius Block
12	12	12	12	12		D2529	Washer
6	6			6		D2438	Clamp
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
				2		D2672F	Bearpaw
					2	D3859-041	Wearplate
		6	6			D4011-1	Clamp
		6	6			D4012-1	Cushion
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-17A	Bolt
	12	12	12			AN4-20A	Bolt
24	12	12	12	24	12	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

• COPYRIGHT © 2002 BY DART AEROSPACE LTD •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: G
Date: 13.06.21